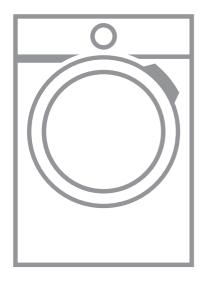
Washer Dryer User Manual

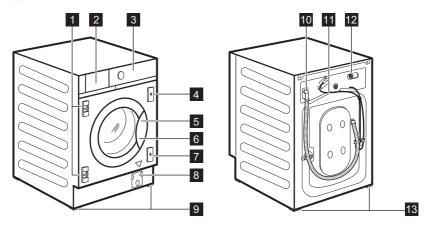


L7WE7631BI



PRODUCT DESCRIPTION

Appliance overview

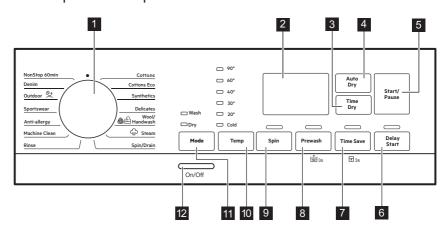


- 1 Hinge supports
- 2 Detergent dispenser
- 3 Control panel
- 4 Magnetic plate
- 5 Door handle
- 6 Rating plate
- 7 Plate with rubber beater

- 8 Drain pump filter
- 9 Front feet for levelling the appliance
- 10 Drain hose
- 11 Mains cable
- 12 Inlet hose connection
- 13 Back feet for levelling the appliance

CONTROL PANEL

Control panel description

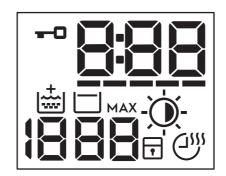




- 1 Programme dial
- 2 Display
- 3 Time Dry touch button
- 4 Auto Dry touch button
- 5 Start/Pause touch button
- 6 Delay Start touch button

- 7 Time Save touch button and permanent Child Lock option 3s
- 8 Prewash touch button and permanent Extra Rinse option 3s
- 9 Spin touch button
- 10 Temp. touch button
- 11 Mode touch button:
 - Mode Wash
 - Mode Dry
- 12 On/Off push button

Display



-0	Door locked indicator.
0:00	The digital indicator can show: • Programme duration (e. g. 240, washing and/or drying phase). • Delay time (e. g. 24). • Cycle end (400). • Warning code (e.g. 220). • Error indicator ().
	Time Save indicator.
曲	Extra Rinse indicator.
1888	The spin area: Spin speed indicator — — No Spin indicator. Spin phase is off.
	Rinse Hold indicator.

MAX	After the ProSense System detection, it flashes when the laundry load exceeds the maximum declared load of the selected programme. Refer to "The ProSense System load detection " paragraph.
☆	Auto Dry indicator: Tron dry Cupboard dry Extra dry
1	Child safety lock indicator.
III	Time Dry and Non-Stop programme indicator.

DIAL AND BUTTONS

Introduction



The options/functions are not available with all washing programmes. Check the compatibility between options/functions and washing programmes in the "Programme Chart". An option/function can exclude another one, in this case the appliance doesn't allow you to set incompatible options/functions.

On/Off

Press this button for a few seconds to activate or deactivate the appliance. Two different tunes sound while switching the appliance on or off.

As the Stand-by function automatically deactivates the appliance after several minutes to reduce the energy consumption, you may need to activate the appliance again.

For more details, refer to Stand-by paragraph in Daily Use chapter.

Mode

Thanks to this button, a cycle can perform:

• Only washing: Mode - Wash indicator is on (default mode).

- Washing and drying: Mode Wash and Mode Dry indicators are on.
- Only drying: Mode Dry indicator is on.

Temp.

When you select a washing programme, the appliance automatically proposes a default temperature.

Tap on this button to change the water temperature.

The indicator of the set temperature comes on

The indicator Cold corresponds to cold water.

Spin

When you set a programme, the appliance automatically sets the maximum spin speed allowed, except for programme Denim. With this option you can decrease the default spin speed.

Touch repeatedly this button to:

- Decrease the spin speed. The display shows only the spin speeds available for the set programme.
- Additional spin options No Spin

Set this option to deactivate all spin phases. The appliance performs the only draining phase of the selected washing programme. Set this option for very delicate fabrics. The rinses phase uses more water for some washing programmes

• Activate the **Rinse Hold** option. The final spin is not performed. The water of the last rinse is not drained out to prevent the fabrics from creasing. The washing programme ends with water in the drum.

The indicator is on display. The door stays locked and the drum turns regularly to reduce creasing. You must drain the water to unlock the door.

If you touch the Start/Pause button, the appliance performs the spinning phase and drains the water.



The appliance empties the water out automatically after 18 hours approximately.

Prewash

With this option you can add a prewash phase to a washing programme.

The corresponding indicator above the touch button illuminates.

 Use this option to add a pre-wash phase at 30 °C before the washing phase.

This option is recommended for heavily soiled laundry, especially if containing sand, dust, mud and other solid particles.



The options can increase the programme duration.

Permanent Extra Rinse



With this option you can permanently have an extra rinse when you set a new programme.

To activate/deactivate this option, hold the Prewash button pressed for 3 seconds until the indicator discords comes on/ goes off on the display.

When it is activated, the appliance will default to this option after you switch it off or change/reset the programme.



This option increases the programme duration.

Time Save

With this option you can reduce the programme duration depending on the load size and the degree of soiling.

When you set a washing programme, the display shows the default duration and ---- dashes.

Touch Time Save button to reduce the programme duration according to your needs. The display shows the new programme duration and a number of dashes will decrease accordingly:

---- suitable for a full load of normally soiled garments.

a quick cycle for a full load of lightly soiled garments.

very quick cycle for a smaller lightly soiled load (max. half load recommended).

the shortest cycle to freshen up a small amount of laundry.

The Time Save is available only with the programmes in the table.

indicator	Cottons	Cottons Eco	Synthetics
1)	•	•	•
	•	•	•
	•	•	•
	•	•	•
-	•	•	•

¹⁾ Default duration for all programmes.

Time Save with steam programmes (III)



When setting a steam programme, this button allows to chose three steam levels and the programme duration is reduced accordingly:

: maximum.: medium.: minimum.

Child Lock 3s

With this option you can prevent children from playing with the control panel.

To activate/deactivate this option, hold the Time Save button pressed until the indicator comes on/goes off on the display.

When it is activated, the appliance will default to this option after you switch it off or change/reset the programme. If you press any button, the indicator blinks to indicate that the buttons are disabled

Time Dry

Touch this button to set the time that suits the fabrics you have to dry (refer to "Timed drying" table). The display shows the set value.

Each time you touch this button the time value increases by 5 minutes.



You cannot set all time values for different types of fabrics.

Auto Dry

Touch this button to set one the automatic dryness levels proposed by the appliance.

On the display the relevant dryness indicator goes on:

- Iron dry: laundry to be ironed.
- Cupboard dry: laundry to be put in store.
- **Extra dry**: laundry to be fully dried



You can not set all automatic levels for each type of fabrics.

Delay Start

With this option you can delay the start of a programme to a more convenient time.

Touch the button repeatedly to set the required delay. The time increases in steps of 1 hour up to 20 hours.

The corresponding indicator above the touch button illuminates.

The display shows the selected delay time. After touching the Start/Pause button, the appliance begins the countdown and the door is locked.

Start/Pause

Touch the Start/Pause button to start, pause the appliance or interrupt a running programme.

PROGRAMMES

Programme Chart

Programme Default tempera- ture Temperature range	Reference spin speed Spin speed range	Maxi- mum load	Programme description (Type of load and soil level)
Washing programm	nes		
Cottons 40 °C 90 °C - Cold	1600 rpm (1600- 400 rpm)	7 kg	White cotton and coloured cotton. Normal, heavy and light soil.
Cottons Eco ¹⁾ 40 °C 60 °C - 40 °C	1600 rpm (1600- 400 rpm)	7 kg	White cotton and fast-coloured cotton. Normal soil. The energy consumption decreases and the time of the washing programme is extended, ensuring good washing results.
Synthetics 40 °C 60 °C - Cold	1200 rpm (1200 - 400 rpm)	3 kg	Synthetic items or mixed fabric items. Normal soil.
Delicates 30 °C 40 °C - Cold	1200 rpm (1200- 400 rpm)	2 kg	Delicate fabrics such as acrylics, viscose and mixed fabrics requiring gentler washing. Normal soil.
Wool/Handwash 40°C 40°C - Cold	1200 rpm (1200 - 400 rpm)	1.5 kg	Machine washable wool, hand washable wool and other fabrics with «hand washing» care symbol ²⁾ .

Steam programme w

Steam programme can be used for reducing wrinkles and odours³⁾ of garments that just need to be refreshed, avoiding washing. The fabric fibres are relaxed and afterwards ironing becomes effortless. When the programme is completed, quickly remove the laundry

from the drum⁴⁾. Steam programmes do not perform any hygienic cycle. Do not set one of these programmes with the following type of items:

- Items that are not suitable for tumble drying.
- All items with plastic, metal, wooden parts or alike.

Programme Default temperature Temperature range	Reference spin speed Spin speed range	Maxi- mum load	Programme description (Type of load and soil level)
Steam	-	1 kg	Cottons, Synthetics, Delicates. Short and gentle steam programme to refresh even your very delicate garments, including very delicate garments with sequins, lace etc. When treating smaller loads, the programme duration can be further reduced by means of the Time Save option. WARNING! Do not use this programme with wool and garments labelled as dry-clean only.
Spin/Drain	1600 rpm (1600 - 400 rpm)	7 kg	All fabrics, except woollens and delicate fabrics. To spin the laundry and to drain the water in the drum.
Rinse	1600 rpm (1600- 400 rpm)	7 kg	All fabrics, except woollens and very delicate fabrics. Programme for rinsing and spinning the laundry. The default spin speed is the one used for cotton programmes. Reduce the spin speed accordingly to the type of laundry. If necessary, set the Extra Rinse option to add rinses. With a low spin speed, the appliance performs delicate rinses and a short spin.
Machine Clean 60 °C	1200 rpm (1200 - 400 rpm)	-	Maintenance cycle with hot water to clean and freshen the drum and to remove residue that may cause odour. For the best result use this cycle once a month. Before running this cycle, remove all items from the drum. In the washing phase compartment of the detergent dispenser, put the flap of the compartment in upward position. Pour a cup of chlorine bleach or a washing machine cleaner in the washing phase compartment. DO NOT use both together. After the drum cleaning, run a further rinse cycle with empty drum and no detergent to remove any residue of bleach.
			If you set this programme with the Mode - Dry, the appliance performs the anti-fluff action. Refer to chapter 'Fluff in the fabrics'.

Programme Default tempera- ture Temperature range	Reference spin speed Spin speed range	Maxi- mum load	Programme description (Type of load and soil level)	
Anti-allergy 60 °C	1600 rpm (1600 - 400 rpm)	7 kg	White cotton items. This programme removes micro-organisms thanks to a washing phase with the temperature maintained above 60°C for several minutes. This helps remove germs, bacteria, micro-organism and particles. An additional rinsing phase ensures a proper removal of detergent residues and pollens/allergenic items. In this way the wash is more effective.	
Sportswear 30 °C 40 °C - Cold	1200 rpm (1200- 400 rpm)	3 kg	Synthetic sport items . This programme is designed to gently wash modern outdoor sportswear and is also suitable for gym, cycling or jogging clothes or similar.	
Outdoor 30 °C 40 °C - Cold	1200 rpm (1200- 400 rpm)	2 kg	Do not use fabric softener and make sure that there is no softener residue in the detergent dispenser.	
			Outdoor clothing, technical, sport fabrics, waterproof and breathable jackets, shell jackets with a removable fleece or inner insulation.	
			By performing a combined wash and dry programme, the drying phase also acts as water-repellent restorer. Make sure that the garment care label permits tumble drying.	
Denim 30 °C 40 °C - Cold	1200 rpm (1200 - 400 rpm)	3 kg	Special programme for Denim clothing with delicate washing phase to minimize colour fading and marks. For better care a reduced load size is recommended.	
NonStop 60min 30 °C 40 °C - 30 °C	1200 rpm	1 kg	Mixed fabrics (cotton and synthetic items). Complete short programme to wash and dry laundry loads up to 1 kg in one go. It only lasts 1 hour.	

Programme Default tempera- ture Temperature range	Reference spin speed Spin speed range	Maxi- mum load	Programme description (Type of load and soil level)
•	Reset position	on. The dis	play shows dashes only.

¹⁾ Cottons energy saving programme. This programme at 60°C with a load of 7 kg is the reference programme for data entered in the energy label, in compliance with 96/60/EC Directive. Set this programme to have a good washing results and decrease the energy consumption. The time of the washing programme is extended.

Programme options compatibility

Programme	Spin	No Spin		Prewash	+ 	Time Save	Delay Start
Cottons	•	•	•	•	•	•	•
Cottons Eco	•	•	•	•	•	•	•
Synthetics	•	•	•	•	•	•	•
Delicates	٠	•	•		•		•
Wool/Handwash	•	•	•				•
Steam						•	•
Spin/Drain	•	■ 1)					•
Rinse	•	•	•		•		•

²⁾ During this cycle the drum rotates slowly to ensure a gentle wash. It can seem that the drum doesn't rotate or doesn't rotate properly, but this is normal for this programme.

³⁾ Steam programme doesn't remove particularly intense odour.

⁴⁾ After the steam treatment the laundry can be humid. Hang items out for a few minutes.

Programme	Spin	No Spin		Prewash	**************************************	Time Save	Delay Start
Machine Clean	•	•					•
Anti-allergy	•	•	•	•	•		•
Sportswear	•	•	•	•	•		•
<u>&</u> Outdoor	•	•	•		•		•
Denim	•	•	•		•		•
NonStop 60min							•

¹⁾ If you set the No Spin option, the appliance performs draining only.

Woolmark Apparel Care -Blue



 The wool wash cycle of this machine has been approved by The Woolmark Company for the washing of wool garments labelled as "hand wash" provided that the products are

- washed according to the instructions on the garment label and those issued by the manufacturer of this washing machine. M1380
- The wool drying cycle of this machine has been tested and approved by The Woolmark Company. The cycle is suitable to dry wool garments which are labelled "hand wash" provided that the garments are washed in a Woolmark endorsed hand washing cycle and dried according to the instructions issued by the manufacturer. M1381

In UK, Eire, Hong Kong and India the Woolmark symbol is a certification trademark.

Automatic drying

Dryness Level	Type of fabric	Load
÷1) Extra Dry	Cottons and Linen (bathrobes, bath towels, etc)	up to 4 kg
For towelling materials	Denim garments	up to 3 kg
Ç(1) Cupboard Dry ²⁾	Cottons and Linen (bathrobes, bath towels, etc)	up to 4 kg
For items to be stored	Synthetics and mixed fabrics (jumpers, blouses, underwear, household and bed linen)	up to 3 kg
	Delicate fabrics (acrylics, viscose and delicate mixed fabrics)	up to 2 kg
	Wool items (woollen jumpers)	up to 1 kg
	Outdoor sporting garments (Outdoor clothing, technical, sport fabrics, waterproof and breathable jackets, shell jack- ets)	up to 2 kg
	Denim garments	up to 3 kg
	Sportswear	up to 3 kg
∵Ç'3) Iron Dry Suitable for ironing	Cottons and Linen (sheets, tablecloths, shirts, etc)	up to 4 kg

¹⁾ Selectable in Cottons Eco and Anti-allergy (if available) programme also.

²⁾ Hints for test institute The test performance, in accordance with EN 50229, must be carried out with a FIRST drying load of the maximum declared drying capacity (load composition according to EN61121) by setting the AUTOMATIC CUPBOARD DRY for Cottons Eco programme. The SECOND drying load with the residual load must be tested by setting the AUTOMATIC CUPBOARD DRY for Cottons Eco programme.

 $[{]f 3)}$ Selectable in Anti-allergy programme (if available) also.

Timed drying

Dryness Level	Type of fabric	Load (kg)	Spin speed (rpm)	Suggested duration (mins)
Extra Dry	Cottons and Linen	4	1600	170 - 190
For towelling materials	(bathrobes, bath towels, etc)	2	1600	110 - 120
		1	1600	65 - 75
	Denim garments	3	1200	155
Cupboard Dry	Cottons and Linen	4	1600	160 - 180
For items to be stored	(bathrobes, bath towels, etc)	2	1600	100 - 110
		1	1600	55 - 65
	Synthetics and mixed fabrics	3	1200	135 - 150
	(jumpers, blouses, underwear, house- hold and bed linen)	1	1200	45 - 55
	Delicates (acrylics, viscose and delicate mixed fabrics)	2	1200	150
	Wool (woollen jumpers)	1	1200	80 - 100
	Outdoor sporting garments (Outdoor clothing, technical, sport fab- rics, waterproof and breathable jack- ets, shell jackets)	2	1200	160
	Denim garments	3	1200	145
	Sportswear	3	1200	140
Iron Dry	Cottons and Linen	4	1600	110 - 125
Suitable for ironing	(sheets, tablecloths, shirts, etc)	2	1600	65 - 75
Ü		1	1600	40 - 50

SETTINGS

Acoustic signals

This appliance has different acoustic signals, that operate when:

- You activate the appliance (special short tune).
- You deactivate the appliance (special short tune).
- You touch the buttons (click sound).

- You make an invalid selection (3 short sounds).
- The programme is completed (sequence of sounds for about 2 minutes).
- The appliance has a malfunction (sequence of short sounds for about 5 minutes).

To activate/deactivate the acoustic signals when the programme is

completed, touch the Mode and the Temp. buttons simultaneously for about 2 seconds. The display shows On or Off.



If you deactivate the acoustic signals, they continue to operate when the appliance has a malfunction.

BEFORE FIRST USE

- 1. Make sure that the electrical power is available and the water tap is open.
- Pour 2 litres of water into the detergent compartment marked by [II]

This action activates the drain system.

 Pour a small quantity of detergent into the compartment marked by [II] **4.** Set and start a programme for cotton at the highest temperature without any laundry in the drum.

This removes all possible dirt from the drum and the tub.

DAILY USE - WASHING ONLY



WARNING!

Refer to Safety chapters.

Activating the appliance

- Connect the mains plug to the mains socket.
- 2. Open the water tap.
- **3.** Press the On/Off button for a few seconds to activate the appliance.

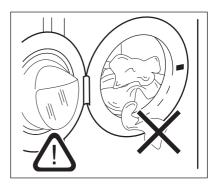
A short tune sounds.

Loading the laundry

- 1. Open the appliance door.
- 2. Shake the items before you put them in the appliance.
- 3. Put the laundry in the drum, one item at a time.

Do not put too much laundry in the drum

4. Close the door firmly.





CAUTION!

Make sure that no laundry gets caught between the seal and the door to avoid risk of water leakage and damage to the laundry.



Washing heavily oiled, greasy stains could cause damage to rubber parts of the washing machine.